

UNITED STATES PATENT APPLICATION

FOR AN

Electrified Cylindrical Lock

Invented by

Raymond E. Zehrung

Prepared by:  
David R. Gildea, Reg. No. 38,465  
Menlo Patent Agency LLC

# Electrified Cylindrical Lock

## BACKGROUND OF THE INVENTION

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### Field of the Invention

The invention relates generally to solenoids and more particularly to an electrified cylindrical lock having fail safe or fail secure operation using a reversible solenoid having  
10 active push or active pull operation.

### Description of the Prior Art

Cylindrical locks are commonly used for doors. Solenoids have been used for  
15 electric control of these locks. Circumstances such as building codes and user preferences dictate whether the locks are required to operate as fail safe (electrically locked) or as fail secure (electrically unlocked). Therefore, to provide full coverage a lock manufacturer must supply the locks in both fail safe and fail secure versions. Of course, this can be accomplished with two different solenoids, one for active push operation and the other for  
20 active pull operation. However, this doubles the manufacturer's overhead costs for forecasting, purchasing, inventorying and maintaining two solenoids instead of one. From a user's point-of-view, the two solenoid approach has a disadvantage that he cannot change between fail safe and fail secure without reordering.

25 There is a need for an electrified cylindrical lock having a single solenoid assembly that can conveniently be reversed to switch over between active push and active pull operation.

## SUMMARY OF THE INVENTION

It is therefore an object of the present invention to provide an electrified cylindrical lock having a reversible solenoid that can be easily changed over between active push and active pull.

Briefly, in a preferred embodiment, the solenoid includes a coil, an armature, and a case that may be assembled for either active push or active pull of a latch member. The coil has a front end and a rear end. The front end always faces toward the latch member and the rear end always faces away from the latch member. The armature includes a magnetic slug. The slug is disposed at the rear coil end for the active push mode or disposed at the front coil end for the active pull mode. Energizing the coil draws the slug toward the front coil end for pushing the latch member away from the coil for the active push mode and draws the slug toward the rear coil end for pulling the latch member toward the coil for the active pull mode without reversing the coil with respect to the latch member or to a device such as a lock that uses the latch member.

These and other objects and advantages of the present invention will no doubt become obvious to those of ordinary skill in the art after having read the following detailed description of the preferred embodiments which are illustrated in the various figures.

IN THE DRAWINGS

FIGS. 1A and 1B are exploded assembly drawings of a reversible solenoid of the present invention for active push and active pull operation, respectively;

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FIGS. 2A and 2B are cross-sectional views of the solenoid of the present invention at rest for active push and active pull operation, respectively;

10 FIG. 3 is an exploded assembly drawing of a cylindrical lock chassis including the reversible solenoid of the present invention;

FIG. 4 is an exploded assembly drawing of a cylindrical lock including the chassis of FIG. 3;

15 FIG. 5 is a front view of a coil retainer clip of the reversible solenoid of the present invention; and

FIG. 6 is a side view of the coil retainer clip of FIG. 5.

## DETAILED DESCRIPTION OF THE PREFERRED EMBODIMENTS

FIGS. 1A-B and 2A-B show a reversible solenoid of the present invention referred to by a reference number 10. The solenoid 10 can be assembled for operation in an active push mode for pushing an object 12 along an axis 14 away from the solenoid 10 or an active pull mode for pulling the object 12 along the axis 14 toward the solenoid 10 when the solenoid 10 is energized. In an exemplary embodiment, the object 12 may be a latch member 16 (FIGS. 3 and 4) used in a chassis 18 (FIGS. 3 and 4) for a door lock 19 (FIG. 4). FIGS. 1A-B are exploded assembly drawings of the solenoid 10. FIGS. 2A-B are cross-sectional views of the solenoid 10 when the solenoid 10 is at rest (de-energized).  
5 FIGS 1A and 2A show the solenoid 10 when it is assembled for active push and passive pull operation. FIGS 1B and 2B show the solenoid 10 when it is assembled for active pull and passive push operation.  
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15 The solenoid 10 includes a coil 20 and an armature 22 on the axis 14. The coil 20 has a rear coil end 24 and a front coil end 26. Wires 28 for carrying electrical current for energizing the coil 20 enter the coil 20 at a wire entry point 30 at the front coil end 26. The coil 20 is always disposed so the front coil end 26 is closer to the object 12 and the rear coil end 24 is farther from the object 12.  
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25 The armature 22 includes an armature shaft 32 connected to the object 12, a magnetic armature slug 34 disposed on the armature shaft 32, and a spring 36 coiled about the armature shaft 32 for biasing the slug 34. Preferably, the slug 34 is made of a magnetic material such as iron or steel that reacts to an external magnetic field but does not hold the field to become a permanent magnet.

For the active push mode, the armature 22 responds to a magnetic field from the coil 20 when the coil 20 is energized to actively push the object 12 away from the coil 20 and responds to the bias of the spring 36 when the coil 20 is de-energized to passively pull  
30 the object 12 toward the coil 20. For the active pull mode, the armature 22 responds to the

magnetic field from the coil 20 when the coil 20 is energized to actively pull the object 12 toward the coil 20 and responds to the bias of the spring 36 when the coil 20 is de-energized to passively push the object 12 away from the coil 20.

5       The solenoid 10 also includes a ring spacer 40, a seat 42, a case 44, a coil retainer clip 46, and a case retainer clip 48. The ring spacer 40 has a through hole 52 on the axis 14. The slug 34 has an inner end 54 and an outer end 56. The inner end 54 always remains within the coil 20. For improved magnetic efficiency, the inner end 54 is chamfered. A cavity 58 in the inner end 54 encloses and retains one end of the spring 36.

10      The slug 34 is end-for-end reversed on the axis 14 when the solenoid 10 is switched between the active push mode and the active pull mode so that the inner end 54 faces toward the object 12 for the active push mode and away from the object 12 for the active pull mode.

15      For the active push mode, the slug 34 is threaded to a location on the armature shaft 32 that is proximate to the rear coil end 24. When the coil 20 is at rest (not-energized), the slug 34 is urged by the spring 36 so that the outer end 56 is pushed into the through hole 52, thereby passively pulling the object 12 toward the solenoid 10. In a preferred embodiment, for a coil 20 having a length between the rear coil end 24 and the front coil end 26 of about one inch, the outer end 56 protrudes about 0.150 inches through the rear coil end 24 into the through hole 52. When the coil 20 is energized, the slug 34 is drawn further into the coil 20 so that the outer end 56 is about flush with the rear coil end 24 or protrudes less than about 0.20 inches, thereby actively pushing the object 12 away from the solenoid 10.

25      For the active pull mode, the slug 34 is threaded to a location on the armature shaft 32 that is proximate to the front coil end 26. When the coil 20 is at rest (de-energized), the slug 34 is urged by the spring 36 so that the outer end 56 protrudes through the front coil end 26, thereby passively pushing the object 12 away from the solenoid 10. In a preferred embodiment, for a coil 20 having a length between the rear coil end 24 and the

front coil end 26 of about one inch, the outer end 56 protrudes about 0.150 inches through front coil end 26. When the coil 20 is energized, the slug 34 is drawn further into the coil 20 so that the outer end 56 is about flush with the front coil end 26 or protrudes less than about 0.20 inches, thereby actively pulling the object 12 toward the solenoid 10.

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The seat 42 has an inner cylindrical section 62 having a seat end 66 and an outer cylindrical section 64. The inner section 62 has an outside diameter less than the inside diameter of the coil 20 and always remains within the coil 20. The seat end 66 has a concave reverse chamfer that approximately matches the chamfer of the inner end 54 of the slug 34. A cavity in the seat end 66 encloses and retains one end of the spring 36. The seat end 66 always faces the inner end 54 of the slug 34. The seat 42 is end-for-end reversed on the axis 14 when the solenoid 10 is switched between the active push mode and the active pull mode so that the seat end 66 faces away from the object 12 for the active push mode and toward the object 12 for the active pull mode. For the active push mode, the seat 42 is located proximate to the front coil end 26. For the active pull mode, the seat 42 is located proximate to the rear coil end 24.

The case 44 has a closed rear end 72 and an open front end 74 having a notch 76. The inside diameter of the case 44 approximately matches the outside diameters of the coil 20, the ring spacer 40, and the outer section of the seat 42. The coil retainer clip 46 is sprung into a front annular groove 82 near the front end 74 on the inside of the case 44.

For the active push mode the ring spacer 40 is disposed against the closed rear end 72 of the case 44 and the rear coil end 24 is disposed against the ring spacer 40. The front coil end 26 is disposed against an inner side of the outer section 64 of the seat 42 and an outer side of the outer section 64 of the seat 42 is disposed against the coil retainer clip 46. For the active pull mode the ring spacer 40 is disposed against the closed rear end 72 of the case 44, the outer side of the outer section 64 of the seat 42 is disposed against the ring spacer 40, and the rear coil end 24 is disposed against the inner side of the outer section 64

of the seat 42. The front coil end 26 is disposed against the coil retainer clip 46 near the front end 74 of the case 44.

The coil retainer clip 46 includes a horse shoe shaped spring section 86, handles 88 attached to and in the same plane as the spring section 86, and an L-shaped flange 90 attached to the spring section 86. The handles 88 enable an assembler to compress the spring section 86 in order to engage and fit into the annular groove 82. The flange 90 retains the armature slug 34 in the solenoid 10 when the solenoid 10 is assembled for the active pull mode. Typically, after the solenoid 10 has been installed into the chassis 18 (FIG. 3), the flange 90 is redundant.

The case 44 also includes a rear annular groove 94. The case retainer clip 48 is sprung into the groove 94 for fixing and retaining the solenoid 10 within the chassis 18 (FIGS. 3 and 4) or other external device using the solenoid 10. The wire entry point 30 aligns with the notch 76 allowing the wires 28 to enter the solenoid 10.

The outer section 64 of the seat 42 has an outside diameter about equal to the outside diameter of the coil 20 and a length between inner and outer sides along the axis 14 of less than about 1/10 the length of the coil 20 (less than about 0.100 inches for a preferred embodiment) and preferably about 1/20 the length of the coil 20 (less than about 0.050 inches for a preferred embodiment). It may be noted that the wire entry point 30 moves away from the coil retainer clip 46 by the length of the outer section 64 of the seat 42 when the solenoid 10 is switched between the active push and pull modes.

Importantly, the length of the outer section 64 must be small enough that so wires 28 are not stretched when the solenoid 10 is converted between active push and pull modes for the same chassis 18 (FIG. 3) or lock 19 (FIGS. 3 and 4). Further, the notch 76 must be long enough to accommodate the difference in position of the wire entry point 30 with respect to the fixed case 44. Alternatively, a second ring spacer having a length along the axis 14 equal to the length of the outer section 64 may be used to avoid any movement of the wire entry point 30 between the active push and active pull modes. The second spacer

ring would be disposed adjacent to the spacer ring 40 for the active push mode and between the front coil end 26 and the coil retainer clip 46 for the active pull mode.

The solenoid 10 may be assembled without tools from a solenoid kit for operation either as active push or active pull. Because the coil 20 is a small portion of the total cost of the kit, the kit may include both 12 volt and 24 volt versions of the coil 20. A single kit of parts may be ordered and inventoried by a supplier, inventoried and shipped, and ordered, inventoried, assembled and if necessary reassembled by a receiver for four versions of the solenoid 10: active push 12 volt, active push 24 volt, active pull 12 volt and active pull 24 volt, thereby reducing handling costs.

The armature 22 in a preferred embodiment includes a swivel 96. The swivel 96 is pinned into the latch 16 to enable the solenoid 10 and the latch member 16 to have a few degrees of pivoting freedom to prevent binding.

FIG. 3 is an exploded assembly drawing of an exemplary cylindrical lock chassis 18 of the present invention using the solenoid 10. The latch member 16 is threaded onto the shaft 32 of the armature 22. The armature shaft 32 pushes and pulls the latch member 16 as described above so that the latch member 16 takes on lock and unlock positions. The lock and unlock positions control the state of the chassis 18 for locked and unlocked states, respectively.

The chassis 18 includes a strengthening fire block member 98, a first frame 102, a first spindle 104, a second spindle 106, the latch member 16, the solenoid 10 with the wires 28 and the case retainer clip 48, a third spindle 108, a second frame 112 and a housing 116 assembled along the axis 14, and a slide and roller assembly 122 including springs 124 and spring seat 126 orthogonal to the axis 14. The slide and roller assembly 122 accepts the latch member 16 for providing the locked and unlocked states of the chassis 18. In various embodiments the chassis 18 can be constructed as actively

electrically locked (fail safe) and actively electrically unlocked (fail secure). In the exemplary chassis 10, the fail safe is active pull and the fail secure is active push.

FIG. 4 is an exploded assembly drawing of an exemplary lock 19 using the chassis 18 having the solenoid 10 installed within the chassis 18. The lock 19 is locked or unlocked according to the locked or unlocked state, respectively, of the chassis 18. The lock 19 includes the chassis 18, first and second handles 148 and 149, first and second keys 150 and 151, first and second drivers 152 and 156, first and second castle nuts 160 and 162, a door spacer 161, and first and second trim roses 166 and 167 with first and second trim roses covers 169 and 170 assembled along the axis 14; and a latch 172 orthogonal to the axis 14. The latch 172 locks and unlocks a door to a wall.

Parts and information for the chassis 18 and the lock 19 (except for the solenoid 10) are available for 80 series locks from Schlage Commercial Lock Division of Ingersoll-Rand having administrative offices in Colorado Springs, Colorado. Examples of 80 series locks include models D80PDEL, D80PDEU, D80BDEL and D80BDEU. Those of ordinary skill in the art should note that the same solenoid 10 of the present invention may be used with parts for other Schlage models or with parts from other manufacturers such as Cal-Royal Products, Inc. of City of Commerce, California; Sargent Lock of New Haven Connecticut, a subsidiary of subsidiary of Assa Abloy Group Company of Sweden; Corbin-Russwin of Monroe, North Carolina, a subsidiary of YSG Door Security Hardware which is a subsidiary of Assa Abloy Group Company of Sweden; Yale Locks of Monroe, North Carolina, a subsidiary of YSG Door Security Hardware which is a subsidiary of Assa Abloy Group Company of Sweden; Arrow Locks of Brooklyn, New York, a subsidiary of Assa Abloy Group Company of Sweden; Falcon Locks and Security Products of Brea, California, a subsidiary of Ingersoll-Rand; and Marks Locks of Amityville, New York.

FIGS. 5 and 6 are front and side views of the coil retainer clip 46 with respect of the axis 14. The coil retainer clip 46 includes the spring section 86, the handles 88 and the

flange 90. As described above the handles 88 are used to spring the spring section 86 into the groove 82 (FIGS. 1A-B and 2A-B) in order to retain the coil 20, the seat 42 and the slug 34 within the solenoid 10.

5           Although the present invention has been described in terms of the presently preferred embodiments, it is to be understood that such disclosure is not to be interpreted as limiting. Various alterations and modifications will no doubt become apparent to those skilled in the art after having read the above disclosure. Accordingly, it is intended that the appended claims be interpreted as covering all alterations and modifications as fall  
10          within the true spirit and scope of the invention.

What is claimed is: